

EXPANDED PTFE

GASKETING AND SEALING PRODUCTS

FOR

THE NEW MILLENNIUM

## "LTC" AND "LTC-NR" LOW TORQUE GASKETS FOR FRP AND OTHER LIGHT LOAD APPLICATIONS (THE ONLY PURE PTFE (TEFLON<sup>®</sup>) GASKET DESIGNED FOR FRP FLANGES)

FRP





PVC

PVDF

- NO MORE BROKEN FLANGES FROM OVER-TORQUEING
- SEALS AT FLANGE MFGS' RECOMMENDED TORQUE LEVEL
- CHEMICALLY INERT THROUGHTOUT 0 TO 14 pH
- 100% EXPANDED PTFE (TEFLON<sup>®</sup>)
- STANDARD ASME/ANSI AND CUSTOM SIZES AVAILABLE



STANDARD "LTC" GASKET

See Reverse Side for Application Details

"LTC-NR" NON-ROTATIONAL GASKET



U.S. AND OTHER PATENTS PENDING



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### **INERTEX<sup>®</sup> "LTC" and "LTC-NR"** Low Torque Gaskets

### AN INDUSTRY-DESIGNED ANSWER To an Every Day Industry Problem

Every Day Real Industry Problems!	The Industry and Inertech Solution		
FRP piping mfgs'. recommended maximum torque is too low for a leak-free joint.	Design a gasket that seals at torques below piping mfgs' recommended levels.		
Gasket materials are too hard and/or do not seal at recommended torque levels.	Use a soft compressible material that seals at low loads.		
When leakage is detected, mechanics frequently torque bolts to stop leakage resulting in broken or cracked flanges.	Provide a leak free gasket in the initial installation that maintains its leak free performance for the life of the joint.		
Field personnel often use the wrong gasket material for the media to be sealed.	Provide a gasket with total chemical compatibility.		
Downtime from replacing flanges is very costly.	Provide a gasket that eliminates broken flanges and resulting downtime.		
Lost product as a result of flange leakage or breakage is extremely costly.	Provide a long life, leak-free gasket designed to seal within piping manufacturers' recommendations.		
When higher temperatures are present, mechanics frequently have to re-torque gaskets to keep them from leaking.	Provide a material that has little to no creep relaxation or cold flow.		

# INERTEX<sup>®</sup> "LTC" and "LTC-NR" Low Torque Gaskets

Co-developed by engineers at Virginia Sealing Products, Inc. and Inertech, Inc., the *INERTEX*<sup>®</sup> "LTC" and "LTC-NR" Low Torque Gasket designs eliminate the problems most users of FRP, Plastic, or similar fragile piping materials experience every day. No other gasket designs do all this! These designs are the only pure PTFE (Teflon<sup>®</sup>) gaskets designed for FRP flanges! Review the table below and decide for yourself.

#### TORQUE COMPARISON TABLE OF COMMON GASKETING MATERIALS FOR FRP PIPING

Nominal Pipe Size	A.O. SMITH CO. Fiberglass Piping Maximum Recommended Torque	Garlock Stress Saver (Published Values)	Garlock Gylon 3545 (Requires 2400 psi stress)	Gore-Tex GR Gasket Sheet (Requires 2800 psi stress)	<i>INERTEX</i> <sup>®</sup> SQ-S Gasket Sheet (To reach approximately 2800 psi stress)	INERTEX <sup>®</sup> "LTC" Low Torque Gasket (To produce approximately 3,000 psi stress)
1" X 150#	25 ft. lbs	14 ft. Ibs	45 ft. lbs	51 ft. lbs	54 ft. lbs	13 ft. lbs
1 1/2" X 150#	25 ft. Ibs	19 ft. Ibs	59 ft. lbs	68 ft. lbs	73 ft. Ibs	14 ft. lbs
2" X 150#	30 ft. lbs	33 ft. lbs	105 ft. lbs	122 ft. lbs	129 ft. lbs	19 ft. lbs
3" X 150#	30 ft. lbs	49 ft. lbs	155 ft. lbs	181 ft. lbs	192 ft. lbs	25 ft. lbs
4" X 150#	30 ft. lbs	33 ft. lbs	105 ft. lbs	122 ft. lbs	129 ft. lbs	19 ft. Ibs
6" X 150#	30 ft. lbs	46 ft. Ibs	159 ft. lbs	185 ft. lbs	196 ft. lbs	24 ft. lbs
8" X 150#	40 ft. lbs	66 ft. Ibs	240 ft. lbs	280 ft. lbs	281 ft. lbs	36 ft. Ibs
10" X 150#	40 ft. lbs	64 ft. Ibs	222 ft. lbs	259 ft. lbs	276 ft. lbs	35 ft. lbs
12" X 150#	40 ft. lbs	93 ft. Ibs	323 ft. lbs	376 ft. lbs	400 ft. lbs	41 ft. lbs
14" X 150#	100 ft. lbs	N/A	456 ft. lbs	531 ft. lbs	564 ft. lbs	85 ft. lbs

Two Designs Cover MOST Possibilities (SPECIAL DESIGNS AVAILABLE) U.S. AND OTHER PATENTS PENDING



The INERTEX<sup>®</sup> "LTC" Design (STANDARD)

Handles nearly 90% of all FRP, Plastic, and other Lightweight Flanges. Used primarily in Pulp ans Paper and Chemical Plants. The INERTEX<sup>®</sup> "LTC-NR" Design (NON ROTATIONAL)

Prevents Flange Rotation! For extreme light, fragile, or sensitive piping materials. Also excellent for Food, Pharmaceutical, or Semiconductors applications.

